

10-Speed OVERVIEW	 A 10-speed is two 5-speeds, one on top of the other. The shift pattern is an M. Splitter Down: 1st-5th and Low Reverse. Splitter Up: 6th-10th and High Reverse. The splitter talks when the shifter is in NEUTRAL. Use the hard walls and soft wall. The walls lead to the gea 	
Double Clutching	 Clutch to neutral, clutch to gear; 1-2. Move the shifter and push the clutch in at the same time. Just 2-3 inches of clut Shift at 1500RPM. Clutch brake: stops the gears in the transmission from spi Use only when the truck is stationary. Fully depress the clutch of the stationary. 	tch. nning.
Side Grip	• Easy to manipulate the splitter. Assists with shifting from 6th to 7th.	
Upshifting	• Shift every gear at the top of the sweet spot (1500). Shift fast enough to beat the needle to 1000. 1-2. Avoid gripping the shifter too tightly.	
Downshifting	• Slow down before downshifting. Shift every gear at the bottom of the sweet spot (1000).	
Missed Gears	 Patience over panic. Find the wall associated with your gear, place the shifter at the gate opening of your gear (light pressure!), rev the engine and shift to gear. 	
High/Low RPM Shifting	At high RPMs, shift slower. Low RPMs, shift faster.	
Uphill/Downhill Shifting	• Uphill: over-rev the engine (1700-1800RPM) and shift at t Downhill: shift early (1200-1300RPM).	he normal speed.
Speedometer Math	 The numbers on your speedometer can be added together to determine your best gear at a particular speed. 15 MPH: 1+5=6th gear 25 MPH: 2+5=7th gear 35 MPH: 3+5=8th gear 45 MPH: 4+5= 9th gear 55 MPH: 5+5=10th gear 	er CDL COLLEGE Training America's Drivers